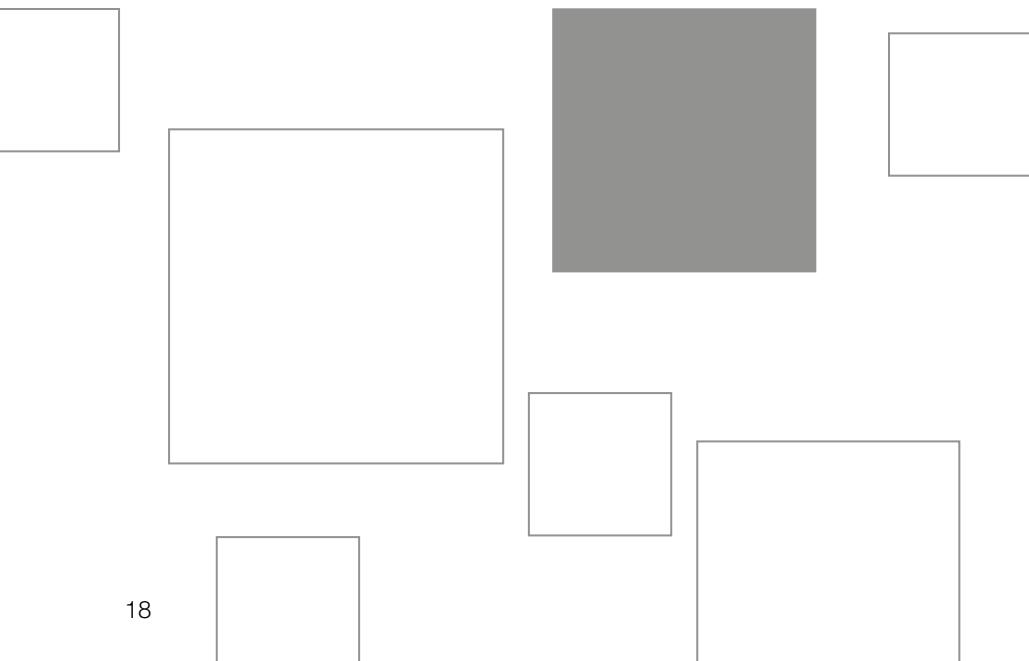


alpha Basic Line

PLANETARY GEARBOXES CP / CPS

The planetary gearboxes of the alpha Basic Line are the ideal choice for cost-oriented solutions. These gearboxes further increase design freedom in machines due to new additional output variants as well as five different sizes.





* CPS with replaceable B5 output flange

CP / CPS – Geared up to Fit



PRODUCT HIGHLIGHTS



High flexibility

Different output variants offer design freedom tailored to individual requirements. The flexibility on the input side also enables the realization of different motor mounting versions.



Maximum economy

The gearboxes of the alpha Basic Line are extremely economical to purchase and highly efficient in operation.



Fast sizing

Efficient online sizing within seconds in the SIZING ASSISTANT on the basis of the application data or the motor.

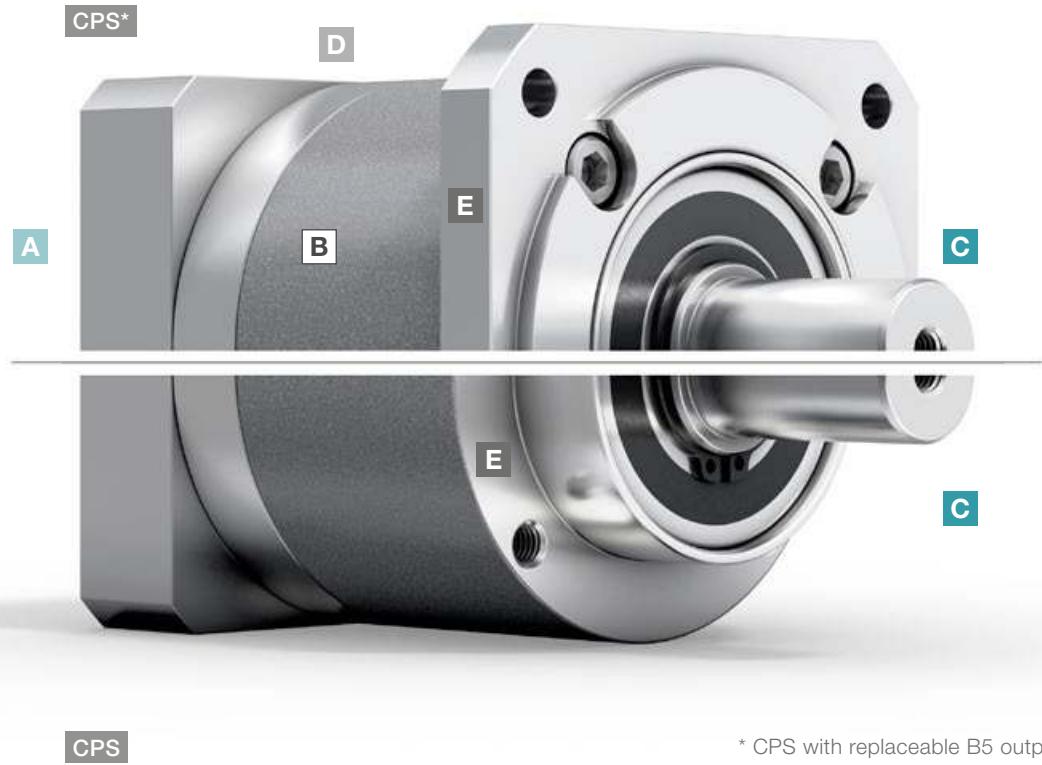
Tailored to applications in the mid-range and economy segment with low to medium requirements for positioning accuracy, the CP and CPS planetary gearboxes do not fail to impress. The key benefits offered by the gearboxes are high flexibility combined with maximum efficiency.



CPS – planetary gearbox with replaceable B5 output flange



CPS – planetary gearbox with long centering



* CPS with replaceable B5 output flange

A Flexible motor connection

- Mounting of all common servo motors by means of a flexible and screw-fastened adapter plate
- Large number of motor shaft diameters connectable

B High ratio variation

- Large number of ratios ($i=3$ to $i=100$)
- Available in the common binary ratios

C Various output shapes

- With smooth shaft as well as shaft with key

D Variety of sizes

- CP available in five different sizes (005 – 045)
- CPS available in three different sizes (015 – 035)

E Variable application connection

- Reduced installation space and maximum compactness thanks to a long centering
- Flange attachment for B5 mounting



CPS – planetary gearbox with elastomer coupling



SIZING ASSISTANT
YOUR GEARBOX WITHIN SECONDS

Efficient gearbox sizing within seconds – online without login
www.sizing-assistant.com

CP 005 MF 1-stage

			1-stage					
Ratio		i		4	5	7	8	10
Max. torque ^{a) b) e)}	T_{2a}	Nm	17	21	21	20	20	
		in.lb	150	186	186	177	177	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	11	14	14	13	13	
		in.lb	97	124	124	115	115	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	26	26	26	26	26	
		in.lb	230	230	230	230	230	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	3800	3800	4300	4300	4300	
Max. input speed	n_{IMax}	rpm	9000	9000	9000	9000	9000	
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.07	0.06	0.06	0.06	0.05	
		in.lb	0.62	0.53	0.53	0.53	0.44	
Max. backlash	j_t	arcmin			≤ 12			
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin	0.58	0.58	0.58	0.52	0.52	
		in.lb/arcmin	5.1	5.1	5.1	4.6	4.6	
Max. axial force ^{c)}	F_{2AMax}	N			240			
		lb _f			54			
Max. lateral force ^{c) f)}	F_{2QMax}	N			170			
		lb _f			38			
Max. tilting moment	M_{2KMax}	Nm			4			
		in.lb			35			
Efficiency at full load	η	%			97			
Service life	L_h	h			> 20000			
Weight (incl. standard adapter plate)	m	kg			0.5			
		lb _m			1.1			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	dB(A)			≤ 59			
Max. permitted housing temperature		°C			+90			
		°F			+194			
Ambient temperature		°C			-15 to +40			
		°F			+5 to +104			
Lubrication					Lubricated for life			
Direction of rotation					In- and output same direction			
Protection class					IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC-0005BA010.000-X			
Bore diameter of coupling on the application side		mm			X = 004.000 - 012.700			
Mass moment of inertia (relates to the drive)	B	11	J_1	kgcm ²	0.04	0.04	0.04	0.03
Clamping hub diameter [mm]				10 ⁻³ in.lb.s ²	0.04	0.04	0.04	0.03

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

^{d)} Please reduce input speed at higher ambient temperatures

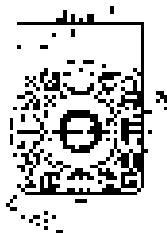
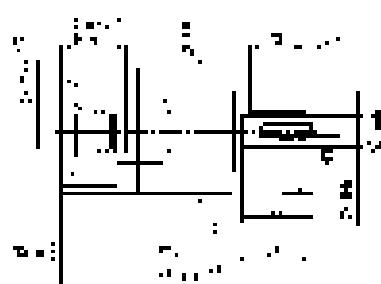
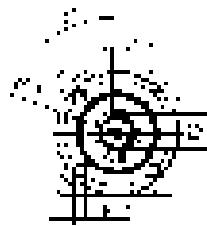
^{e)} Valid for: Smooth shaft

^{f)} At increased lateral forces – see glossary

Motor shaft diameter [mm]

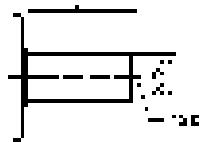
1-stage

up to 11⁴⁾ (B)⁵⁾
clamping hub
diameter



Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated

by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 005 MF 2-stage

			2-stage												
Ratio		i		16	20	25	28	32	35	40	50	64	70	100	
Max. torque ^{a) b) e)}	T_{2a}	Nm		17	17	21	17	17	21	17	21	20	21	20	
		in.lb		150	150	186	150	150	186	150	186	177	186	177	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm		11	11	14	11	11	14	11	14	13	14	13	
		in.lb		97	97	124	97	97	124	97	124	115	124	115	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm		26	26	26	26	26	26	26	26	26	26	26	
		in.lb		230	230	230	230	230	230	230	230	230	230	230	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)		n_{IN}	rpm	3800	3800	3800	3800	4300	4300	4300	4300	4300	4300	4300	
Max. input speed		n_{IMax}	rpm	9000	9000	9000	9000	9000	9000	9000	9000	9000	9000	9000	
Mean no load running torque ^{b)} (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm		0.09	0.08	0.08	0.08	0.07	0.07	0.07	0.07	0.06	0.06	0.06	
		in.lb		0.8	0.71	0.71	0.71	0.62	0.62	0.62	0.62	0.53	0.53	0.53	
Max. backlash		j_t	arcmin											≤ 18	
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin		0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.52	0.58	0.52	
		in.lb/arcmin		5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	4.6	5.1	4.6	
Max. axial force ^{c)}	F_{2AMax}	N												240	
		lb _f												54	
Max. lateral force ^{c) f)}	F_{2QMax}	N												170	
		lb _f												38	
Max. tilting moment	M_{2KMax}	Nm												4	
		in.lb												35	
Efficiency at full load		η	%											95	
Service life		L_h	h											> 20000	
Weight (incl. standard adapter plate)	m	kg												0.7	
		lb _m												1.5	
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex [®])		L_{PA}	dB(A)											≤ 59	
Max. permitted housing temperature			°C											+90	
			°F											+194	
Ambient temperature			°C											-15 to +40	
			°F											+5 to +104	
Lubrication														Lubricated for life	
Direction of rotation														In- and output same direction	
Protection class														IP 64	
Elastomer coupling (recommended product type – validate sizing with cymex [®])														ELC-0005BA010.000-X	
Bore diameter of coupling on the application side			mm											X = 004.000 - 012.700	
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	B	11	J_1	kgcm ²	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.03	0.03	
				10 ³ in.lb.s ²	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.03	0.03	

Please use our sizing software cymex[®] for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

^{d)} Please reduce input speed at higher ambient temperatures

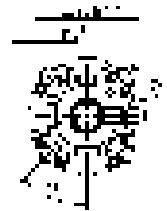
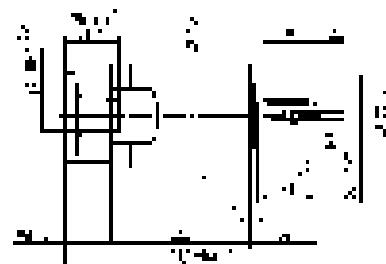
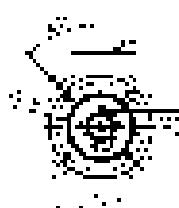
^{e)} Valid for: Smooth shaft

^{f)} At increased lateral forces – see glossary

Motor shaft diameter [mm]

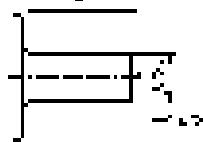
2-stage

up to 11⁴⁾ (B)⁵⁾
clamping hub
diameter



Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 015 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque ^{a) b) e)}	T_{2a}	Nm	48	56	58	58	56	56	56
		$in.lb$	425	496	513	513	496	496	496
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	30	35	40	40	35	35	35
		$in.lb$	266	310	354	354	310	310	310
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	75	75	75	75	75	75	75
		$in.lb$	664	664	664	664	664	664	664
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	3300	3300	3300	4000	4000	4000	4000
Max. input speed	n_{IMax}	rpm	7000	7000	7000	7000	7000	7000	7000
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.25	0.2	0.17	0.15	0.14	0.13	
		$in.lb$	2.2	1.8	1.5	1.3	1.2	1.2	
Max. backlash	j_t	$arcmin$				≤ 12			
Torsional rigidity ^{b)}	C_{t21}	$Nm/arcmin$	2.1	2.1	2.1	2.1	1.9	1.9	
		$in.lb/arcmin$	19	19	19	19	17	17	
Max. axial force ^{c)}	F_{2AMax}	N				750			
		lb_f				169			
Max. lateral force ^{c) f)}	F_{2QMax}	N				500			
		lb_f				113			
Max. tilting moment	M_{zKMax}	Nm				17			
		$in.lb$				150			
Efficiency at full load	η	%				97			
Service life	L_h	h				> 20000			
Weight (incl. standard adapter plate)	m	kg				1.4			
		lb_m				3.1			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	$dB(A)$				≤ 60			
Max. permitted housing temperature		$^{\circ}C$				+90			
		$^{\circ}F$				+194			
Ambient temperature		$^{\circ}C$				-15 to +40			
		$^{\circ}F$				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0020BA014.000-X			
						X = 008.000 - 025.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C 14	J_1	$kgcm^2$	0.23	0.2	0.18	0.15	0.15	0.15
			$10^{-3} in.lb.s^2$	0.2	0.18	0.16	0.13	0.13	0.13
	E 19	J_1	$kgcm^2$	0.43	0.4	0.39	0.38	0.38	0.37
			$10^{-3} in.lb.s^2$	0.38	0.35	0.35	0.34	0.34	0.33

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

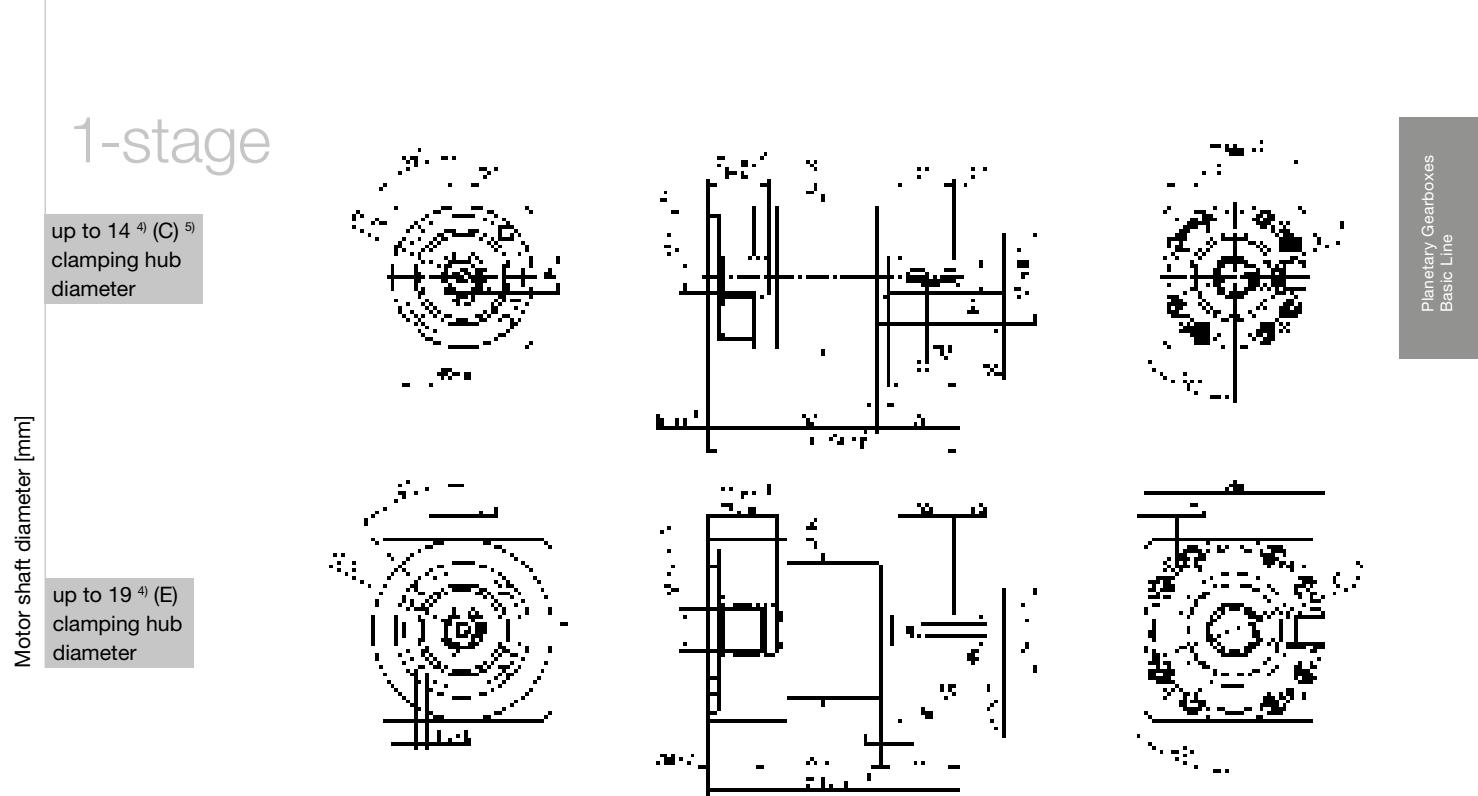
^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

^{d)} Please reduce input speed at higher ambient temperatures

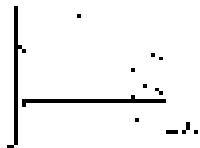
^{e)} Valid for: Smooth shaft

^{f)} At increased lateral forces – see glossary



Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 015 MF 2-stage

			2-stage															
Ratio		i		9	12	15	16	20	25	28	30	32	35	40	50	64	70	100
Max. torque ^{a) b) e)}	T_{2a}	Nm	48	48	48	56	56	58	56	48	56	58	56	56	58	56	58	56
		in.lb	425	425	425	496	496	513	496	425	496	513	496	513	496	513	496	513
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	30	30	30	35	35	40	35	30	35	40	35	40	35	40	35	35
		in.lb	266	266	266	310	310	354	310	266	310	354	310	354	310	354	310	354
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
		in.lb	664	664	664	664	664	664	664	664	664	664	664	664	664	664	664	664
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	4000	4000	4000
Max. input speed	n_{IMax}	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.33	0.28	0.26	0.25	0.22	0.21	0.2	0.21	0.19	0.18	0.17	0.16	0.16	0.15	0.14	
		in.lb	2.9	2.5	2.3	2.2	1.9	1.9	1.8	1.9	1.7	1.6	1.5	1.4	1.4	1.3	1.2	
Max. backlash	j_t	arcmin																
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	1.9	2.1	1.9
		in.lb/arcmin	19	19	19	19	19	19	19	19	19	19	19	19	19	17	19	17
Max. axial force ^{c)}	F_{2AMax}	N																
		lb _f																
Max. lateral force ^{c) f)}	F_{2QMax}	N																
		lb _f																
Max. tilting moment	M_{2KMax}	Nm																
		in.lb																
Efficiency at full load	η	%																
Service life	L_h	h																
Weight (incl. standard adapter plate)	m	kg																
		lb _m																
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex [®])	L_{PA}	dB(A)																
Max. permitted housing temperature		°C																
		°F																
Ambient temperature		°C																
		°F																
Lubrication																		
Direction of rotation																		
Protection class																		
Elastomer coupling (recommended product type – validate sizing with cymex [®])																		
Bore diameter of coupling on the application side		mm																
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C	14	J_1	kgcm ²	0.22	0.22	0.21	0.2	0.19	0.18	0.17	0.19	0.16	0.16	0.17	0.16	0.15	0.15
				10 ⁻³ in.lb.s ²	0.19	0.19	0.19	0.18	0.17	0.16	0.15	0.17	0.14	0.14	0.15	0.14	0.13	0.13
	E	19	J_1	kgcm ²	0.43	0.42	0.42	0.4	0.4	0.39	0.39	0.41	0.39	0.39	0.39	0.38	0.37	0.38
				10 ⁻³ in.lb.s ²	0.38	0.37	0.37	0.35	0.35	0.35	0.35	0.36	0.35	0.35	0.34	0.33	0.34	0.33

Please use our sizing software cymex[®] for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

^{d)} Please reduce input speed at higher ambient temperatures

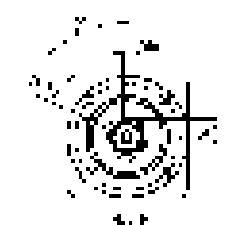
^{e)} Valid for: Smooth shaft

^{f)} At increased lateral forces – see glossary

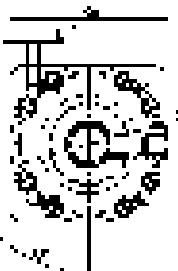
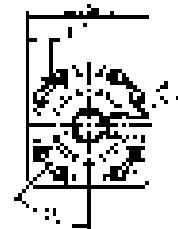
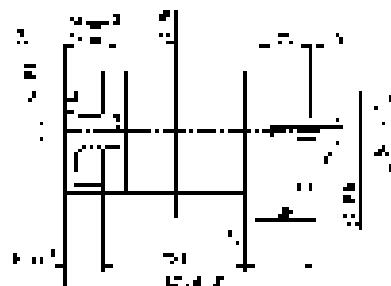
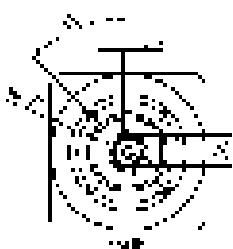
2-stage

Motor shaft diameter [mm]

up to 14⁴⁾ (C)⁵⁾
clamping hub diameter



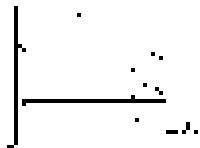
up to 19⁴⁾ (E)
clamping hub diameter



Planetary Gearboxes
Basic Line

Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated

by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 025 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque ^{a) b) e)}	T_{2a}	Nm	112	150	150	150	144	144	
		$in.lb$	991	1328	1328	1328	1275	1275	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	70	95	100	100	90	90	
		$in.lb$	620	841	885	885	797	797	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	114	152	187	187	187	187	
		$in.lb$	1009	1345	1655	1655	1655	1655	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	3100	3100	3100	3600	3600	3600	
Max. input speed	n_{IMax}	rpm	7000	7000	7000	7000	7000	7000	
Mean no load running torque ^{b)} (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.38	0.3	0.26	0.23	0.21	0.19	
		$in.lb$	3.4	2.7	2.3	2	1.9	1.7	
Max. backlash	j_t	$arcmin$				≤ 12			
Torsional rigidity ^{b)}	C_{t21}	$Nm/arcmin$	6.1	6.1	6.1	6.1	5.5	5.5	
		$in.lb/arcmin$	54	54	54	54	49	49	
Max. axial force ^{c)}	F_{2AMax}	N				1600			
		lb_f				360			
Max. lateral force ^{c)}	F_{2QMax}	N				1200			
		lb_f				270			
Max. tilting moment	M_{zKMax}	Nm				54			
		$in.lb$				478			
Efficiency at full load	η	%				97			
Service life	L_h	h				> 20000			
Weight (incl. standard adapter plate)	m	kg				2.9			
		lb_m				6.4			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	$dB(A)$				≤ 62			
Max. permitted housing temperature		$^{\circ}C$				+90			
		$^{\circ}F$				+194			
Ambient temperature		$^{\circ}C$				-15 to +40			
		$^{\circ}F$				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0060BA020.000-X			
						X = 012.000 - 032.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	J_1	$kgcm^2$	0.66	0.53	0.48	0.43	0.41	0.4
			$10^{-3} in.lb.s^2$	0.58	0.47	0.42	0.38	0.36	0.35
	G 24	J_1	$kgcm^2$	1.5	1.4	1.3	1.3	1.3	1.3
			$10^{-3} in.lb.s^2$	1.3	1.2	1.2	1.2	1.2	1.2

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

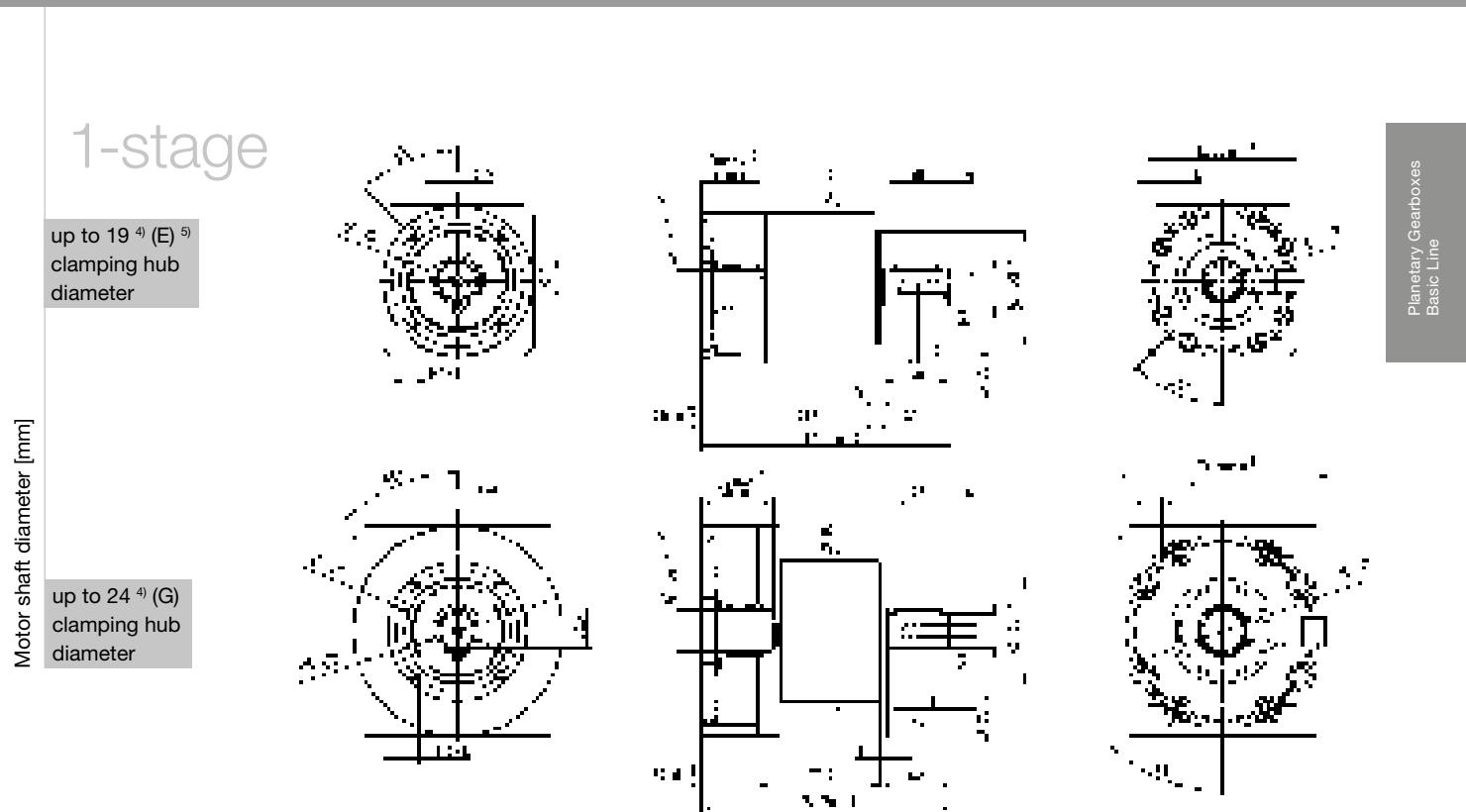
^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

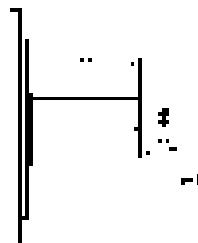
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft



Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 025 MF 2-stage

			2-stage																
Ratio		i		9	12	15	16	20	25	28	30	32	35	40	50	64	70	100	
Max. torque ^{a) b) e)}	T_{2a}	Nm	112	112	112	150	150	150	150	112	150	150	150	150	150	144	150	144	
		in.lb	991	991	991	1328	1328	1328	1328	991	1328	1328	1328	1328	1328	1275	1328	1275	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	70	70	70	95	95	95	95	70	95	100	95	100	90	100	90	90	
		in.lb	620	620	620	841	841	841	841	620	841	885	841	885	797	885	797	797	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	187	187	187	187	187	187	187	187	187	187	187	187	187	187	187	187	
		in.lb	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3600	3600	3600	
Max. input speed	n_{IMax}	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	
Mean no load running torque ^{b)} (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.5	0.43	0.39	0.38	0.34	0.32	0.3	0.31	0.28	0.28	0.26	0.24	0.23	0.22	0.21		
		in.lb	4.4	3.8	3.5	3.4	3	2.8	2.7	2.7	2.5	2.5	2.3	2.1	2	1.9	1.9		
Max. backlash	j_t	arcmin	≤ 15																
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	5.5	6.1	5.5		
		in.lb/arcmin	54	54	54	54	54	54	54	54	54	54	54	54	49	54	49		
Max. axial force ^{c)}	F_{2AMax}	N	1600																
		lb _f	360																
Max. lateral force ^{c)}	F_{2QMax}	N	1200																
		lb _f	270																
Max. tilting moment	M_{2KMax}	Nm	54																
		in.lb	478																
Efficiency at full load	η	%	95																
Service life	L_h	h	> 20000																
Weight (incl. standard adapter plate)	m	kg	3.7																
		lb _m	8.2																
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	dB(A)	≤ 62																
		°C	+90																
Max. permitted housing temperature		°F	+194																
		°C	-15 to +40																
Ambient temperature		°F	+5 to +104																
		Lubrication	Lubricated for life																
Direction of rotation			In- and output same direction																
Protection class			IP 64																
Elastomer coupling (recommended product type – validate sizing with cymex®)			ELC-0060BA020.000-X																
Bore diameter of coupling on the application side			X = 012.000 - 032.000																
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E	19	J_1	kgcm ²	0.66	1.4	1.6	0.98	1.1	0.82	1.2	2.1	1.4	0.88	1.4	1	0.58	0.71	0.54
				$10^{-3} \text{ in.lb.s}^2$	0.58	1.2	1.4	0.87	0.97	0.73	1.1	1.9	1.2	0.78	1.2	0.89	0.51	0.63	0.48
	G	24	J_1	kgcm ²	1.5	2.3	2.4	1.8	1.9	1.7	2	3	2.2	1.7	2.2	1.9	1.4	1.6	1.4
				$10^{-3} \text{ in.lb.s}^2$	1.3	2	2.1	1.6	1.7	1.5	1.8	2.7	1.9	1.5	1.9	1.7	1.2	1.4	1.2

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

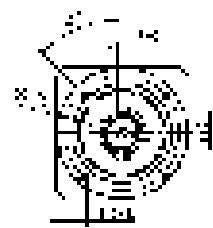
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

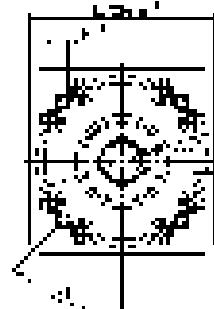
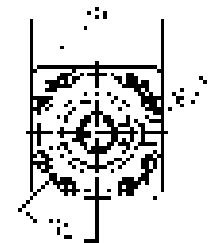
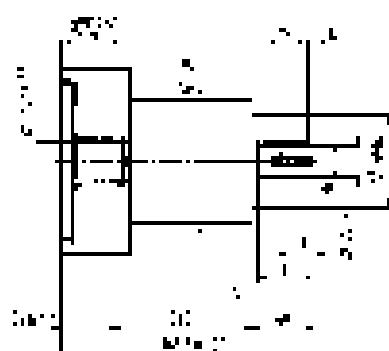
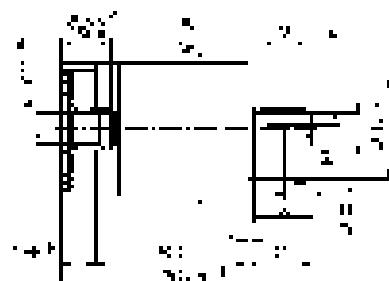
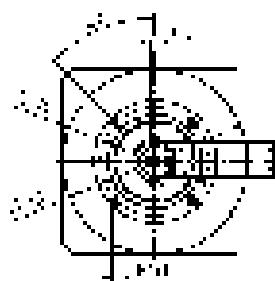
2-stage

Motor shaft diameter [mm]

up to 19⁴⁾ (E)⁵⁾
clamping hub diameter



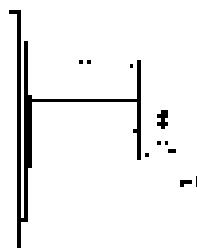
up to 24⁴⁾ (G)
clamping hub diameter



Planetary Gearboxes
Basic Line

Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 035 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque ^{a) b) e)}	T_{2a}	Nm	272	272	272	272	272	272	272
		in.lb	2407	2407	2407	2407	2407	2407	2407
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	175	255	250	250	220	220	220
		in.lb	1549	2257	2213	2213	1947	1947	1947
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	460	480	480	480	470	480	480
		in.lb	4071	4248	4248	4248	4160	4248	4248
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	2300	2300	2300	2800	2800	2800	2800
Max. input speed	n_{IMax}	rpm	5500	5500	5500	5500	5500	5500	5500
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.95	0.76	0.66	0.57	0.52	0.48	
		in.lb	8.4	6.7	5.8	5	4.6	4.2	
Max. backlash	j_t	arcmin				≤ 12			
Torsional rigidity ^{b)}	C_{t21}	Nm/arcmin	16	16	16	16	14	14	
		in.lb/arcmin	142	142	142	142	124	124	
Max. axial force ^{c)}	F_{2AMax}	N				2500			
		lb _f				563			
Max. lateral force ^{c)}	F_{2QMax}	N				1750			
		lb _f				394			
Max. tilting moment	M_{zKMax}	Nm				98			
		in.lb				867			
Efficiency at full load	η	%				97			
Service life	L_h	h				> 20000			
Weight (incl. standard adapter plate)	m	kg				7.5			
		lb _m				17			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	dB(A)				≤ 66			
Max. permitted housing temperature		°C				+90			
		°F				+194			
Ambient temperature		°C				-15 to +40			
		°F				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0150BA025.000-X			
		mm				X = 019.000 - 036.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	J_1	kgcm ²	2.6	1.9	1.7	1.5	1.4	1.4
			10 ⁻³ in.lb.s ²	2.3	1.7	1.5	1.3	1.2	1.2
	K 38	J_1	kgcm ²	7.8	7.1	6.9	6.7	6.6	6.5
			10 ⁻³ in.lb.s ²	6.9	6.3	6.1	5.9	5.8	5.8

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

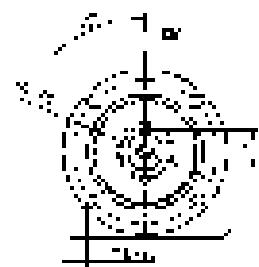
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

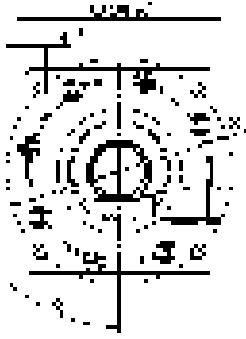
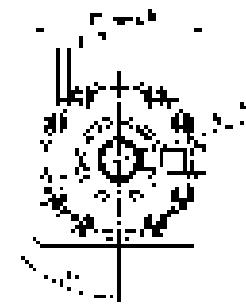
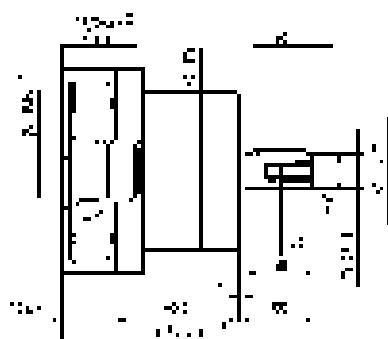
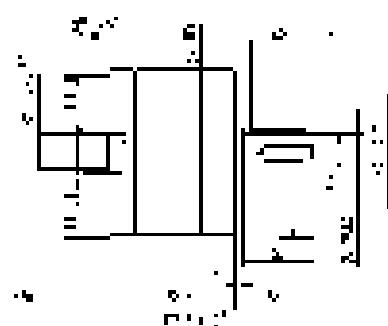
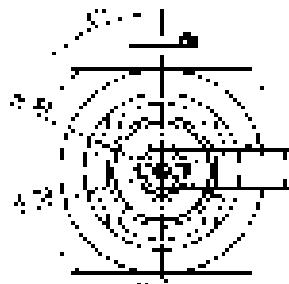
1-stage

Motor shaft diameter [mm]

up to 24⁴⁾ (G)⁵⁾
clamping hub diameter



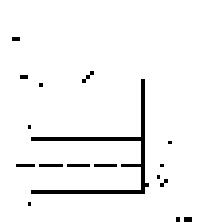
up to 38⁴⁾ (K)
clamping hub diameter



Planetary Gearboxes
Basic Line

Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 035 MF 2-stage

			2-stage																
Ratio		i		9	12	15	16	20	25	28	30	32	35	40	50	64	70	100	
Max. torque ^{a) b) e)}	T_{2a}	Nm	272	272	272	272	272	272	272	272	272	272	272	272	272	272	272	272	
		in.lb	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	175	175	175	255	255	250	255	175	255	250	255	250	220	250	220	220	
		in.lb	1549	1549	1549	2257	2257	2213	2257	1549	2257	2213	2257	2213	1947	2213	1947	2213	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	480	480	480	480	480	480	480	315	480	480	480	480	470	480	480	480	
		in.lb	4248	4248	4248	4248	4248	4248	4248	2788	4248	4248	4248	4248	4160	4248	4248	4248	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{1N}	rpm	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2800	2800	2800	
Max. input speed	n_{1Max}	rpm	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	1.3	1.1	0.98	0.95	0.85	0.8	0.76	0.79	0.71	0.7	0.66	0.61	0.59	0.56	0.52		
		in.lb	12	9.7	8.7	8.4	7.5	7.1	6.7	7	6.3	6.2	5.8	5.4	5.2	5	4.6		
Max. backlash	j_t	arcmin																	
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin	16	16	16	16	16	16	16	16	16	16	16	16	16	14	16	14	
		in.lb/arcmin	142	142	142	142	142	142	142	142	142	142	142	142	142	124	142	124	
Max. axial force ^{c)}	$F_{2A\text{Max}}$	N																	
		lb _f																	
Max. lateral force ^{c)}	$F_{2Q\text{Max}}$	N																	
		lb _f																	
Max. tilting moment	$M_{2K\text{Max}}$	Nm																	
		in.lb																	
Efficiency at full load	η	%																	
Service life	L_h	h																	
Weight (incl. standard adapter plate)	m	kg																	
		lb _m																	
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex [®])	L_{PA}	dB(A)																	
Max. permitted housing temperature		°C																	
		°F																	
Ambient temperature		°C																	
		°F																	
Lubrication																			
Direction of rotation																			
Protection class																			
Elastomer coupling (recommended product type – validate sizing with cymex [®])																			
Bore diameter of coupling on the application side		mm																	
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	J_1	kgcm ²	2.7	2.5	2.5	2.3	2.3	2.1	2.4	3.1	2.4	2.2	2.6	2.2	1.8	1.9	1.7	
			10 ⁻³ in.lb.s ²	2.4	2.2	2.2	2	2	1.9	2.1	2.7	2.1	1.9	2.3	1.9	1.6	1.7	1.5	
	K 38	J_1	kgcm ²	7.9	7.7	7.8	7.5	7.5	7.3	7.5	8.3	7.6	7.4	7.8	7.4	7	7.1	6.9	
			10 ⁻³ in.lb.s ²	7	6.8	6.9	6.6	6.6	6.5	6.6	7.3	6.7	6.5	6.9	6.5	6.2	6.3	6.1	

Please use our sizing software cymex[®] for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

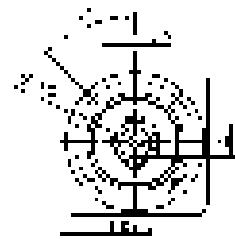
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

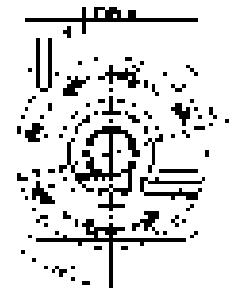
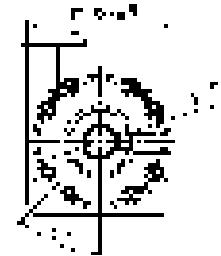
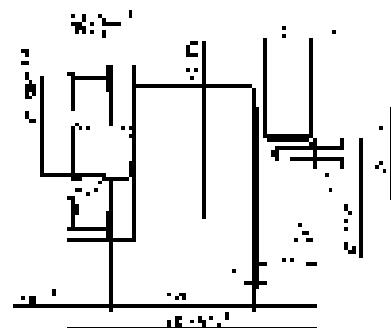
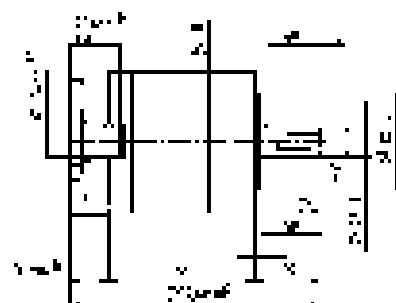
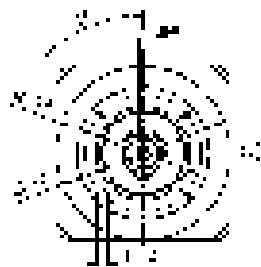
2-stage

Motor shaft diameter [mm]

up to 24⁴⁾ (G)⁵⁾
clamping hub diameter



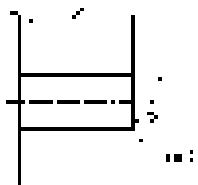
up to 38⁴⁾ (K)
clamping hub diameter



Planetary Gearboxes
Basic Line

Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CP 045 MF 1-/2-stage

			1-stage				2-stage											
Ratio	i		5	8	10	25	32	50	64	100								
Max. torque ^{a) b) e)}	T_{2a}	Nm	800	640	640	700	640	700	640	640								
		in.lb	7081	5665	5665	6196	5665	6196	5665	5665								
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	500	400	400	500	400	500	400	400								
		in.lb	4425	3540	3540	4425	3540	4425	3540	3540								
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	1000	1000	1000	1000	1000	1000	1000	1000								
		in.lb	8851	8851	8851	8851	8851	8851	8851	8851								
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	2000	2200	2300	2600	2500	3000	2900	3000								
Max. input speed	n_{IMax}	rpm	4000	4000	4000	6000	6000	6000	6000	6000								
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	2.4	2	1.9	0.8	0.68	0.6	0.6	0.55								
		in.lb	21	18	17	7.1	6	5.3	5.3	4.9								
Max. backlash	j_t	arcmin	≤ 12			≤ 15												
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin	55	44	44	55	55	55	44	44								
		in.lb/arcmin	487	389	389	487	487	487	389	389								
Max. axial force ^{c)}	F_{2AMax}	N	6000			6000												
		lb _f																
Max. lateral force ^{c)}	F_{2QMax}	N	8000			8000												
		lb _f																
Max. tilting moment	M_{2KMax}	Nm	704			704												
		in.lb	6231			6231												
Efficiency at full load	η	%	97			95												
Service life	L_h	h	> 20000			> 20000												
Weight (incl. standard adapter plate)	m	kg	20			21												
		lb _m	44			46												
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)			L_{PA}	dB(A)			≤ 68			≤ 65								
Max. permitted housing temperature				$^{\circ}\text{C}$	+90			+90										
				$^{\circ}\text{F}$	+194			+194										
Ambient temperature				$^{\circ}\text{C}$	-15 to +40			-15 to +40										
				$^{\circ}\text{F}$	+5 to +104			+5 to +104										
Lubrication			Lubricated for life															
Direction of rotation			In- and output same direction															
Protection class			IP 64															
Elastomer coupling (recommended product type – validate sizing with cymex®)			ELC-0300BA040.000-X															
Bore diameter of coupling on the application side			mm	X = 020.000 - 045.000														
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	J_1	kgcm ²	-	-	-	1.2	1.1	1.1	0.88	0.82							
			10 ³ in.lb.s ²	-	-	-	1,1	0,97	0,97	0,78	0,73							
	G 24	J_1	kgcm ²	-	-	-	2	1,9	1,8	1,7	1,6							
			10 ³ in.lb.s ²	-	-	-	1,8	1,7	1,6	1,5	1,4							
	H 28	J_1	kgcm ²	-	-	-	1,7	1,6	1,5	1,4	1,3							
			10 ³ in.lb.s ²	-	-	-	1,5	1,4	1,3	1,2	1,2							
	I 32	J_1	kgcm ²	-	-	-	5,8	5,7	5,6	5,4	5,4							
			10 ³ in.lb.s ²	-	-	-	5,1	5	5	4,8	4,8							
	K 38	J_1	kgcm ²	8.8	7.4	7.2	7	6,9	6,8	6,6	6,5							
			10 ³ in.lb.s ²	7.8	6.5	6.4	6,2	6,1	6	5,8	5,8							

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

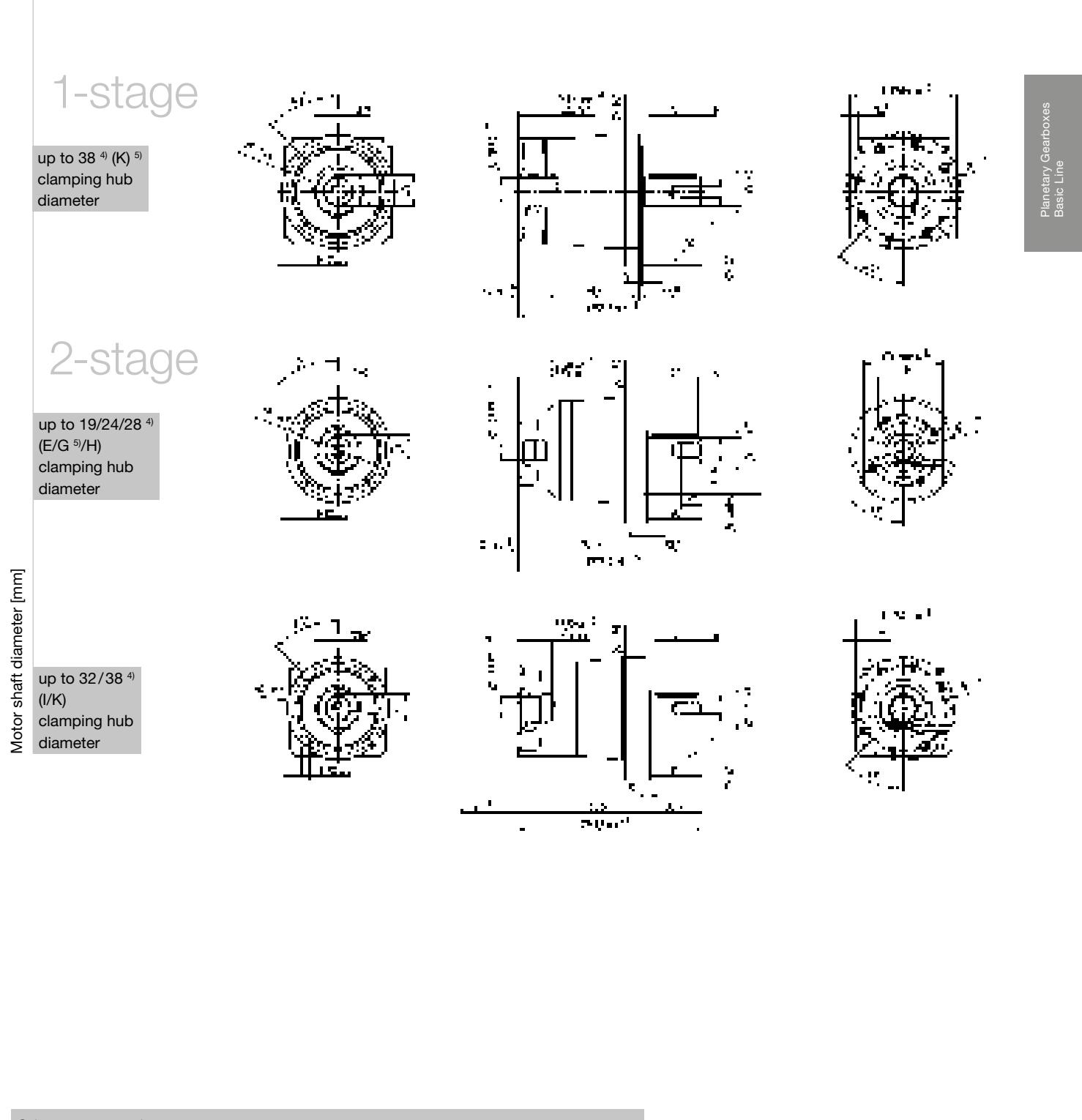
^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

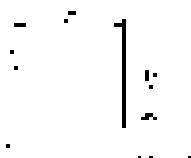
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft



Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CPS 015 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque ^{a) b) e)}	T_{2a}	Nm	48	56	58	58	56	56	56
		in.lb	425	496	513	513	496	496	496
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	30	35	40	40	35	35	35
		in.lb	266	310	354	354	310	310	310
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	75	75	75	75	75	75	75
		in.lb	664	664	664	664	664	664	664
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	3300	3300	3300	4000	4000	4000	4000
Max. input speed	n_{IMax}	rpm	7000	7000	7000	7000	7000	7000	7000
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.25	0.2	0.17	0.15	0.14	0.13	
		in.lb	2.2	1.8	1.5	1.3	1.2	1.2	
Max. backlash	j_t	arcmin				≤ 12			
Torsional rigidity ^{b)}	C_{t21}	Nm/arcmin	2.1	2.1	2.1	2.1	1.9	1.9	
		in.lb/arcmin	19	19	19	19	17	17	
Max. axial force ^{c)}	F_{2AMax}	N				750			
		lb _f				169			
Max. lateral force ^{c)}	F_{2QMax}	N				500			
		lb _f				113			
Max. tilting moment	M_{zKMax}	Nm				17			
		in.lb				150			
Efficiency at full load	η	%				97			
Service life	L_h	h				> 20000			
Weight (incl. standard adapter plate)	m	kg				1.4			
		lb _m				3.1			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	dB(A)				≤ 60			
Max. permitted housing temperature		°C				+90			
		°F				+194			
Ambient temperature		°C				-15 to +40			
		°F				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0020BA014.000-X			
						X = 008.000 - 025.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C 14	J_1	kgcm ²	0.23	0.2	0.18	0.15	0.15	0.15
			10 ⁻³ in.lb.s ²	0.2	0.18	0.16	0.13	0.13	0.13
	E 19	J_1	kgcm ²	0.43	0.4	0.39	0.38	0.38	0.37
			10 ⁻³ in.lb.s ²	0.38	0.35	0.35	0.34	0.34	0.33

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

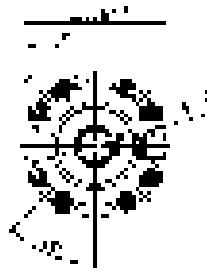
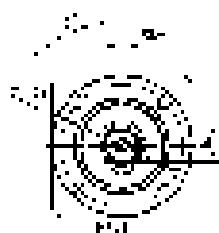
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

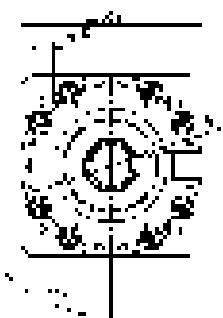
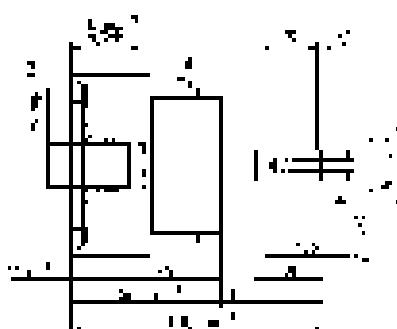
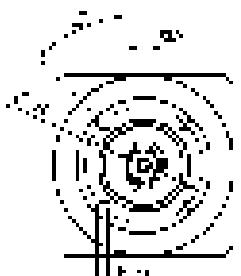
1-stage

Motor shaft diameter [mm]

up to 14⁴⁾ (C)⁵⁾
clamping hub diameter

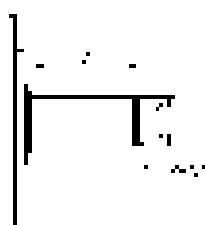


up to 19⁴⁾ (E)
clamping hub diameter



Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CPS 015 MF 2-stage

			2-stage																
Ratio		i		9	12	15	16	20	25	28	30	32	35	40	50	64	70	100	
Max. torque ^{a) b) e)}	T_{2a}	Nm	48	48	48	56	56	58	56	48	56	58	56	56	58	56	58	56	
		in.lb	425	425	425	496	496	513	496	425	496	513	496	513	496	513	496	513	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	30	30	30	35	35	40	35	30	35	40	35	40	35	40	35	40	
		in.lb	266	266	266	310	310	354	310	266	310	354	310	354	310	354	310	354	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	
		in.lb	664	664	664	664	664	664	664	664	664	664	664	664	664	664	664	664	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{1N}	rpm	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	4000	4000	
		rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	
Max. input speed	n_{1Max}	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.33	0.28	0.26	0.25	0.22	0.21	0.2	0.21	0.19	0.18	0.17	0.16	0.16	0.15	0.14		
		in.lb	2.9	2.5	2.3	2.2	1.9	1.9	1.8	1.9	1.7	1.6	1.5	1.4	1.4	1.3	1.2		
Max. backlash	j_t	arcmin																	
Torsional rigidity ^{b)}	C_{t21}	Nm/arcmin	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	
		in.lb/arcmin	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	
Max. axial force ^{c)}	F_{2AMax}	N																	
		lb _f																	
Max. lateral force ^{c)}	F_{2QMax}	N																	
		lb _f																	
Max. tilting moment	M_{zKMax}	Nm																	
		in.lb																	
Efficiency at full load	η	%																	
Service life	L_h	h																	
Weight (incl. standard adapter plate)	m	kg																	
		lb _m																	
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	dB(A)																	
Max. permitted housing temperature		°C																	
		°F																	
Ambient temperature		°C																	
		°F																	
Lubrication																			
Direction of rotation																			
Protection class																			
Elastomer coupling (recommended product type – validate sizing with cymex®)																			
Bore diameter of coupling on the application side		mm																	
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C	14	J_1	kgcm ²	0.22	0.22	0.21	0.2	0.19	0.18	0.17	0.19	0.16	0.16	0.17	0.16	0.15	0.15	
				10 ⁻³ in.lb.s ²	0.19	0.19	0.19	0.18	0.17	0.16	0.15	0.17	0.14	0.14	0.15	0.14	0.13	0.13	
	E	19	J_1	kgcm ²	0.43	0.42	0.42	0.4	0.4	0.39	0.39	0.41	0.39	0.39	0.39	0.38	0.37	0.38	
				10 ⁻³ in.lb.s ²	0.38	0.37	0.37	0.35	0.35	0.35	0.36	0.35	0.35	0.34	0.33	0.34	0.33		

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

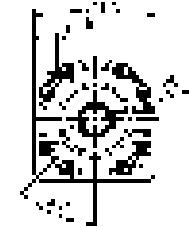
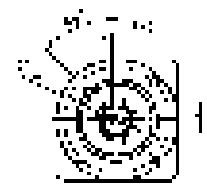
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

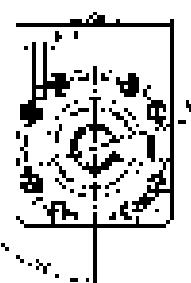
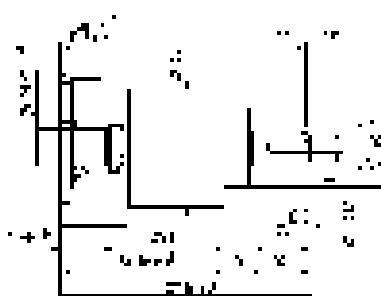
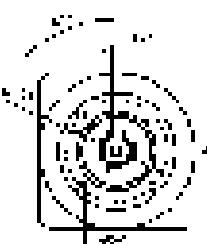
2-stage

Motor shaft diameter [mm]

up to 14⁴⁾ (C)⁵⁾
clamping hub diameter

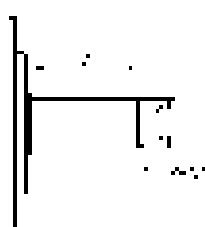


up to 19⁴⁾ (E)
clamping hub diameter

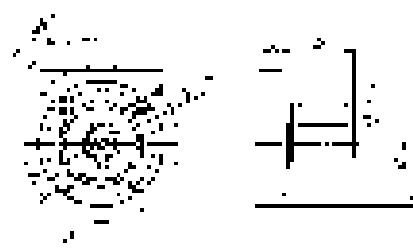


Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CPS 025 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque ^{a) b) e)}	T_{2a}	Nm	112	150	150	150	144	144	
		$in.lb$	991	1328	1328	1328	1275	1275	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	70	95	100	100	90	90	
		$in.lb$	620	841	885	885	797	797	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	114	152	187	187	187	187	
		$in.lb$	1009	1345	1655	1655	1655	1655	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	3100	3100	3100	3600	3600	3600	
Max. input speed	n_{IMax}	rpm	7000	7000	7000	7000	7000	7000	
Mean no load running torque ^{b)} (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.38	0.3	0.26	0.23	0.21	0.19	
		$in.lb$	3.4	2.7	2.3	2	1.9	1.7	
Max. backlash	j_t	$arcmin$				≤ 12			
Torsional rigidity ^{b)}	C_{t21}	$Nm/arcmin$	6.1	6.1	6.1	6.1	5.5	5.5	
		$in.lb/arcmin$	54	54	54	54	49	49	
Max. axial force ^{c)}	F_{2AMax}	N				1600			
		lb_f				360			
Max. lateral force ^{c)}	F_{2QMax}	N				1200			
		lb_f				270			
Max. tilting moment	M_{zKMax}	Nm				54			
		$in.lb$				478			
Efficiency at full load	η	%				97			
Service life	L_h	h				> 20000			
Weight (incl. standard adapter plate)	m	kg				2.9			
		lb_m				6.4			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	$dB(A)$				≤ 62			
Max. permitted housing temperature		$^{\circ}C$				+90			
		$^{\circ}F$				+194			
Ambient temperature		$^{\circ}C$				-15 to +40			
		$^{\circ}F$				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0060BA020.000-X			
						X = 012.000 - 032.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	J_1	$kgcm^2$	0.66	0.53	0.48	0.43	0.41	0.4
			$10^{-3} in.lb.s^2$	0.58	0.47	0.42	0.38	0.36	0.35
	G 24	J_1	$kgcm^2$	1.5	1.4	1.3	1.3	1.3	1.3
			$10^{-3} in.lb.s^2$	1.3	1.2	1.2	1.2	1.2	1.2

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

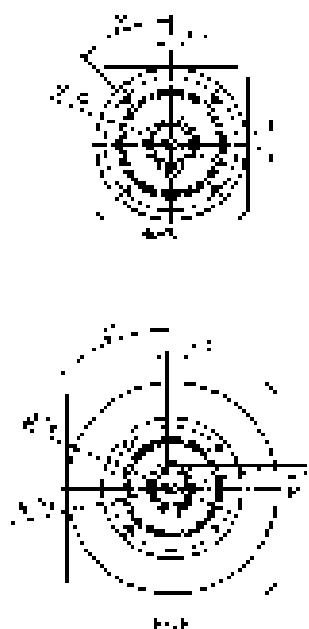
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

1-stage

Motor shaft diameter [mm]

up to 19⁴⁾ (E)⁵⁾
clamping hub diameter



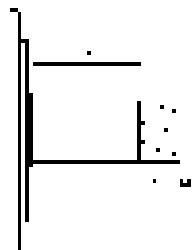
up to 24⁴⁾ (G)
clamping hub diameter



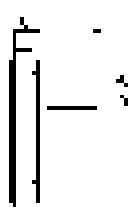
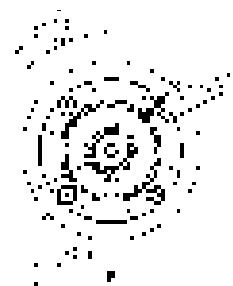
Planetary Gearboxes
Basic Line

Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CPS 025 MF 2-stage

			2-stage																	
Ratio		i		9	12	15	16	20	25	28	30	32	35	40	50	64	70	100		
Max. torque ^{a) b) e)}	T_{2a}	Nm	112	112	112	150	150	150	150	150	150	150	150	150	150	144	150	144		
		in.lb	991	991	991	1328	1328	1328	1328	991	1328	1328	1328	1328	1328	1275	1328	1275		
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	70	70	70	95	95	95	95	70	95	100	95	100	90	100	90	90		
		in.lb	620	620	620	841	841	841	841	620	841	885	841	885	797	885	797	797		
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	187	187	187	187	187	187	187	187	187	187	187	187	187	187	187	187		
		in.lb	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{1N}	rpm	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3600	3600	3600		
Max. input speed	n_{1Max}	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000		
Mean no load running torque ^{b)} (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.5	0.43	0.39	0.38	0.34	0.32	0.3	0.31	0.28	0.28	0.26	0.24	0.23	0.22	0.21			
		in.lb	4.4	3.8	3.5	3.4	3	2.8	2.7	2.7	2.5	2.5	2.3	2.1	2	1.9	1.9			
Max. backlash	j_t	arcmin	≤ 15																	
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	5.5	6.1	5.5			
		in.lb/arcmin	54	54	54	54	54	54	54	54	54	54	54	54	49	54	49			
Max. axial force ^{c)}	$F_{2A\text{Max}}$	N	1600																	
		lb _f	360																	
Max. lateral force ^{c)}	$F_{2Q\text{Max}}$	N	1200																	
		lb _f	270																	
Max. tilting moment	$M_{2K\text{Max}}$	Nm	54																	
		in.lb	478																	
Efficiency at full load	η	%	95																	
Service life	L_h	h	> 20000																	
Weight (incl. standard adapter plate)	m	kg	3.7																	
		lb _m	8.2																	
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	dB(A)	≤ 62																	
		°C	+90																	
Max. permitted housing temperature		°F	+194																	
		°C	-15 to +40																	
Ambient temperature		°F	+5 to +104																	
			Lubricated for life																	
Lubrication																				
Direction of rotation			In- and output same direction																	
Protection class			IP 64																	
Elastomer coupling (recommended product type – validate sizing with cymex®)			ELC-0060BA020.000-X																	
Bore diameter of coupling on the application side			X = 012.000 - 032.000																	
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	J_1	kgcm ²	0.66	1.4	1.6	0.98	1.1	0.82	1.2	2.1	1.4	0.88	1.4	1	0.58	0.71	0.54		
			10 ⁻³ in.lb.s ²	0.58	1.2	1.4	0.87	0.97	0.73	1.1	1.9	1.2	0.78	1.2	0.89	0.51	0.63	0.48		
	G 24	J_1	kgcm ²	1.5	2.3	2.4	1.8	1.9	1.7	2	3	2.2	1.7	2.2	1.9	1.4	1.6	1.4		
			10 ⁻³ in.lb.s ²	1.3	2	2.1	1.6	1.7	1.5	1.8	2.7	1.9	1.5	1.9	1.7	1.2	1.4	1.2		

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

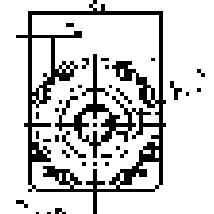
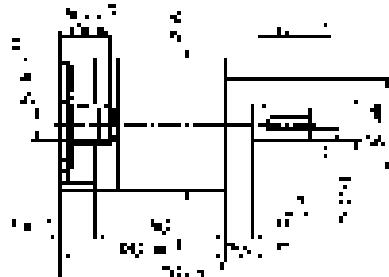
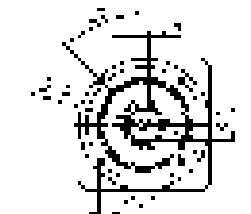
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

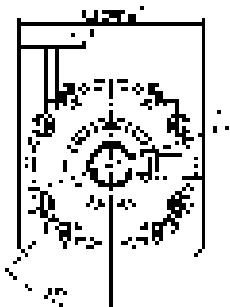
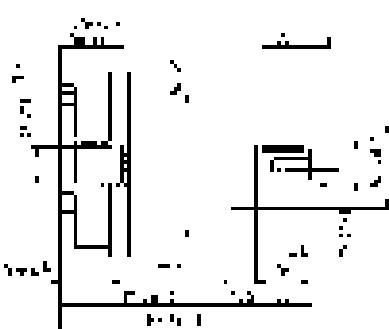
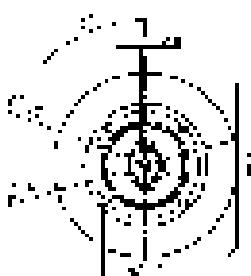
2-stage

Motor shaft diameter [mm]

up to 19⁴⁾ (E)⁵⁾
clamping hub diameter

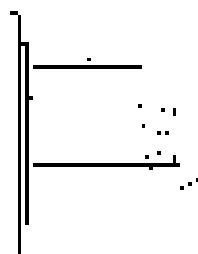


up to 24⁴⁾ (G)
clamping hub diameter

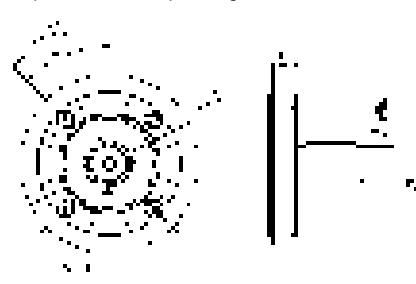


Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CPS 035 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque ^{a) b) e)}	T_{2a}	Nm	272	272	272	272	272	272	272
		in.lb	2407	2407	2407	2407	2407	2407	2407
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	175	255	250	250	220	220	220
		in.lb	1549	2257	2213	2213	1947	1947	1947
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	460	480	480	480	470	480	480
		in.lb	4071	4248	4248	4248	4160	4248	4248
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{IN}	rpm	2300	2300	2300	2800	2800	2800	2800
Max. input speed	n_{IMax}	rpm	5500	5500	5500	5500	5500	5500	5500
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	0.95	0.76	0.66	0.57	0.52	0.48	
		in.lb	8.4	6.7	5.8	5	4.6	4.2	
Max. backlash	j_t	arcmin				≤ 12			
Torsional rigidity ^{b)}	C_{t21}	Nm/arcmin	16	16	16	16	14	14	
		in.lb/arcmin	142	142	142	142	124	124	
Max. axial force ^{c)}	F_{2AMax}	N			2500				
		lb _f			563				
Max. lateral force ^{c)}	F_{2QMax}	N			1750				
		lb _f			394				
Max. tilting moment	M_{zKMax}	Nm			98				
		in.lb			867				
Efficiency at full load	η	%			97				
Service life	L_h	h			> 20000				
Weight (incl. standard adapter plate)	m	kg			7.5				
		lb _m			17				
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	L_{PA}	dB(A)			≤ 66				
Max. permitted housing temperature		°C			+90				
		°F			+194				
Ambient temperature		°C			-15 to +40				
		°F			+5 to +104				
Lubrication					Lubricated for life				
Direction of rotation					In- and output same direction				
Protection class					IP 64				
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC-0150BA025.000-X				
		mm			X = 019.000 - 036.000				
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	J_1	kgcm ²	2.6	1.9	1.7	1.5	1.4	1.4
			10 ⁻³ in.lb.s ²	2.3	1.7	1.5	1.3	1.2	1.2
	K 38	J_1	kgcm ²	7.8	7.1	6.9	6.7	6.6	6.5
			10 ⁻³ in.lb.s ²	6.9	6.3	6.1	5.9	5.8	5.8

Please use our sizing software cymex® for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

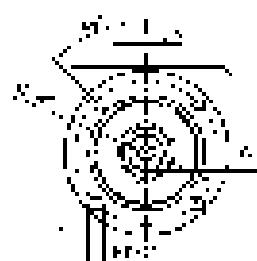
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

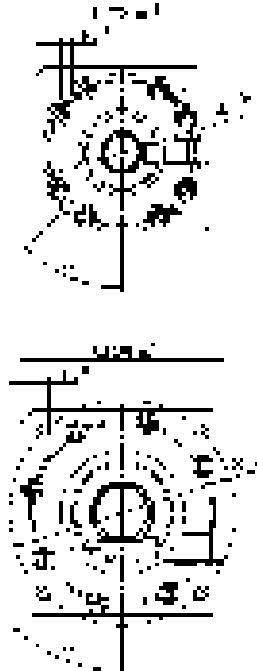
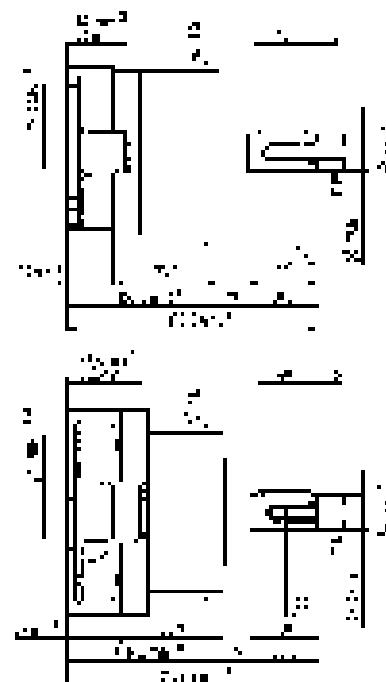
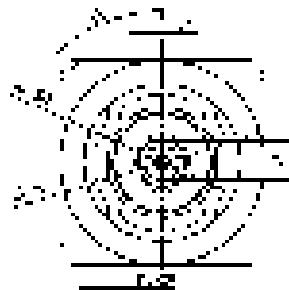
1-stage

Motor shaft diameter [mm]

up to 24⁴⁾ (G)⁵⁾
clamping hub diameter



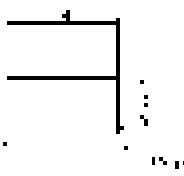
up to 38⁴⁾ (K)
clamping hub diameter



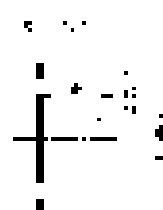
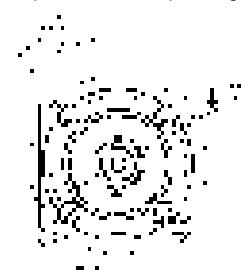
Planetary Gearboxes
Basic Line

Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter

CPS 035 MF 2-stage

			2-stage																
Ratio		i		9	12	15	16	20	25	28	30	32	35	40	50	64	70	100	
Max. torque ^{a) b) e)}	T_{2a}	Nm	272	272	272	272	272	272	272	272	272	272	272	272	272	272	272	272	
		in.lb	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	
Max. acceleration torque ^{e)} (max. 1000 cycles per hour)	T_{2B}	Nm	175	175	175	255	255	250	255	175	255	250	255	250	220	250	220	220	
		in.lb	1549	1549	1549	2257	2257	2213	2257	1549	2257	2213	2257	2213	1947	2213	1947	2213	
Emergency stop torque ^{a) b) e)} (permitted 1000 times during the service life of the gearbox)	T_{2Not}	Nm	480	480	480	480	480	480	480	315	480	480	480	480	470	480	480	480	
		in.lb	4248	4248	4248	4248	4248	4248	4248	2788	4248	4248	4248	4248	4160	4248	4248	4248	
Permitted average input speed ^{d)} (at T_{2N} and 20 °C ambient temperature)	n_{1N}	rpm	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2800	2800	2800	
Max. input speed	n_{1Max}	rpm	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500
Mean no load running torque ^{b)} (at $n_i=3000$ rpm and 20 °C gearbox temperature)	T_{012}	Nm	1.3	1.1	0.98	0.95	0.85	0.8	0.76	0.79	0.71	0.7	0.66	0.61	0.59	0.56	0.52		
		in.lb	12	9.7	8.7	8.4	7.5	7.1	6.7	7	6.3	6.2	5.8	5.4	5.2	5	4.6		
Max. backlash	j_t	arcmin																	
Torsional rigidity ^{b)}	C_{121}	Nm/arcmin	16	16	16	16	16	16	16	16	16	16	16	16	16	14	16	14	
		in.lb/arcmin	142	142	142	142	142	142	142	142	142	142	142	142	142	124	142	124	
Max. axial force ^{c)}	$F_{2A\text{Max}}$	N																	
		lb _f																	
Max. lateral force ^{c)}	$F_{2Q\text{Max}}$	N																	
		lb _f																	
Max. tilting moment	$M_{2K\text{Max}}$	Nm																	
		in.lb																	
Efficiency at full load	η	%																	
Service life	L_h	h																	
Weight (incl. standard adapter plate)	m	kg																	
		lb _m																	
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex [®])	L_{PA}	dB(A)																	
Max. permitted housing temperature		°C																	
		°F																	
Ambient temperature		°C																	
		°F																	
Lubrication																			
Direction of rotation																			
Protection class																			
Elastomer coupling (recommended product type – validate sizing with cymex [®])																			
Bore diameter of coupling on the application side																			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	J_1	kgcm ²	2.7	2.5	2.5	2.3	2.3	2.1	2.4	3.1	2.4	2.2	2.6	2.2	1.8	1.9	1.7	
			10 ⁻³ in.lb.s ²	2.4	2.2	2.2	2	2	1.9	2.1	2.7	2.1	1.9	2.3	1.9	1.6	1.7	1.5	
	K 38	J_1	kgcm ²	7.9	7.7	7.8	7.5	7.5	7.3	7.5	8.3	7.6	7.4	7.8	7.4	7	7.1	6.9	
			10 ⁻³ in.lb.s ²	7	6.8	6.9	6.6	6.6	6.5	6.6	7.3	6.7	6.5	6.9	6.5	6.2	6.3	6.1	

Please use our sizing software cymex[®] for a detailed sizing – www.wittenstein-cymex.com

^{a)} Valid for torque transmission only

^{b)} Valid for standard clamping hub diameter

^{c)} Refers to center of the output shaft or flange

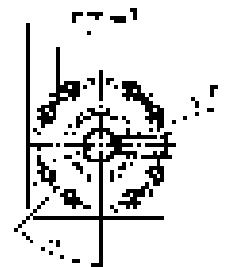
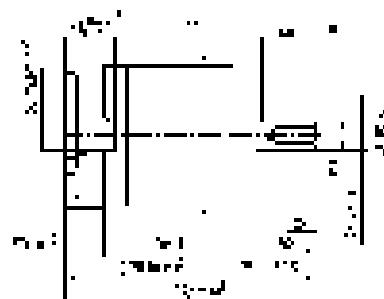
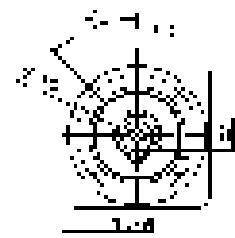
^{d)} Please reduce input speed at higher ambient temperatures

^{e)} Valid for: Smooth shaft

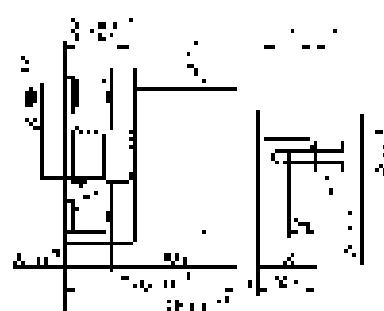
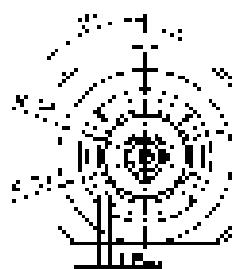
2-stage

Motor shaft diameter [mm]

up to 24⁴⁾ (G)⁵⁾
clamping hub diameter

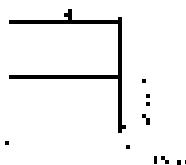


up to 38⁴⁾ (K)
clamping hub diameter

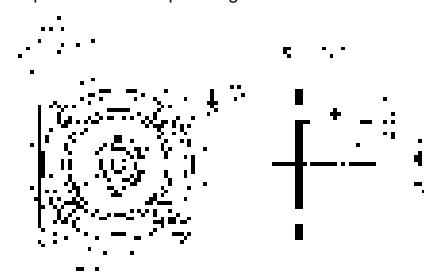


Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

¹⁾ Check motor shaft fit

²⁾ Min. / Max. permissible motor shaft length
Longer motor shafts are possible, please contact alpha

³⁾ The dimensions depend on the motor

⁴⁾ Smaller motor shaft diameter is compensated
by a bushing with a minimum thickness of 1 mm

⁵⁾ Standard clamping hub diameter